

# Sawn timber

ENVIRONMENT-FRIENDLY AND CERTIFIED



**PATA**



# The PATA group



The PATA group—a major regional player in the timber market with a sustainable and environment-friendly approach to forest management



The PATA group is the largest full-cycle forest management, timber production, logistics and trade company in the region. The PATA group is also one of the largest private forest owners in Latvia.



## 70

The Group's subsidiaries have nearly 70 years of experience in the industry.

## 700

The Group employs more than 700 highly qualified industry professionals.

## 600 000

The PATA group sells over 600,000 m<sup>3</sup> of production annually.

The PATA group's mission is to create a forest industry ecosystem where all the stakeholders—from forest owners to end consumers—, by working together, not only may develop individually and create added value to all, but also lay the groundwork for sustainable development in the future.

# Lines of business

## Forest management

PATA provides the whole forest management cycle for its clients. We design forest management plans, harvest and sell timber, and perform reforestation activities. The Group's companies own the largest and most modern forestry machinery fleet in Latvia. We manage over 1300 properties with a total area of more than 111,000 hectares. Private forest owners can receive advice at PATA's client centres all over Latvia.

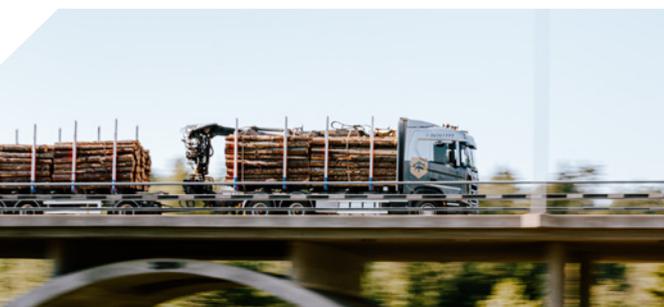


## Sawn timber production

We produce high quality sawn timber using modern machinery and technology. The PATA group companies own several sawing lines, which enables us to produce large production volumes. Our production process can be easily adapted to meet the individual needs of our clients.

## Energy

In our work, we apply the principles of the circular economy, making the most of all the by-products derived from the production process. We sell the acquired biomass (wood-chips, firewood, sawdust) as an alternative to fossil fuels.



## Transport and logistics

The PATA group owns the largest fleet of forestry machinery in the Baltics. It allows us to efficiently plan timber transport from a forest to a mill to a port or shop and to offer the lowest transportation costs. The single vehicle tracking system enables tracking of every shipment, which ultimately means—every timber freight.

## Sawn timber trade

We sell our sawn timber through several channels. We have a wide wholesale client base in the Baltics as well as such foreign markets as South Korea, USA, Japan, Germany, China, Great Britain, and others. Also, we run the largest specialised retail chain of timber products in Baltic Sea region.



## Round timber trade

Over the course of 20 years, the PATA group has built a strong network of business partners which comprises several thousand private forest owners. As we provide a complete range of services, we are able to negotiate the best prices for both—roundwood purchased for our own production needs and roundwood sold to our clients.

# Production



The PATA group's clients use our products in building constructions or to make windows, doors, wood panels, furniture, and pallets. We produce sawn timber to each client's individual needs.

At the PATA group's sawmills, we process softwood sawlogs 10–55 cm in diameter and 3.0 to 6.1 m long.

Spruce accounts for 55% of the output and pine—for 45%.

At the PATA group's sawmills, we produce sawn timber with the moisture content of 8%, 10%, 12%, and 18%.

Our products not only meet the requirements of timber supply chain certificates, but they are also of high quality and environment-friendly.

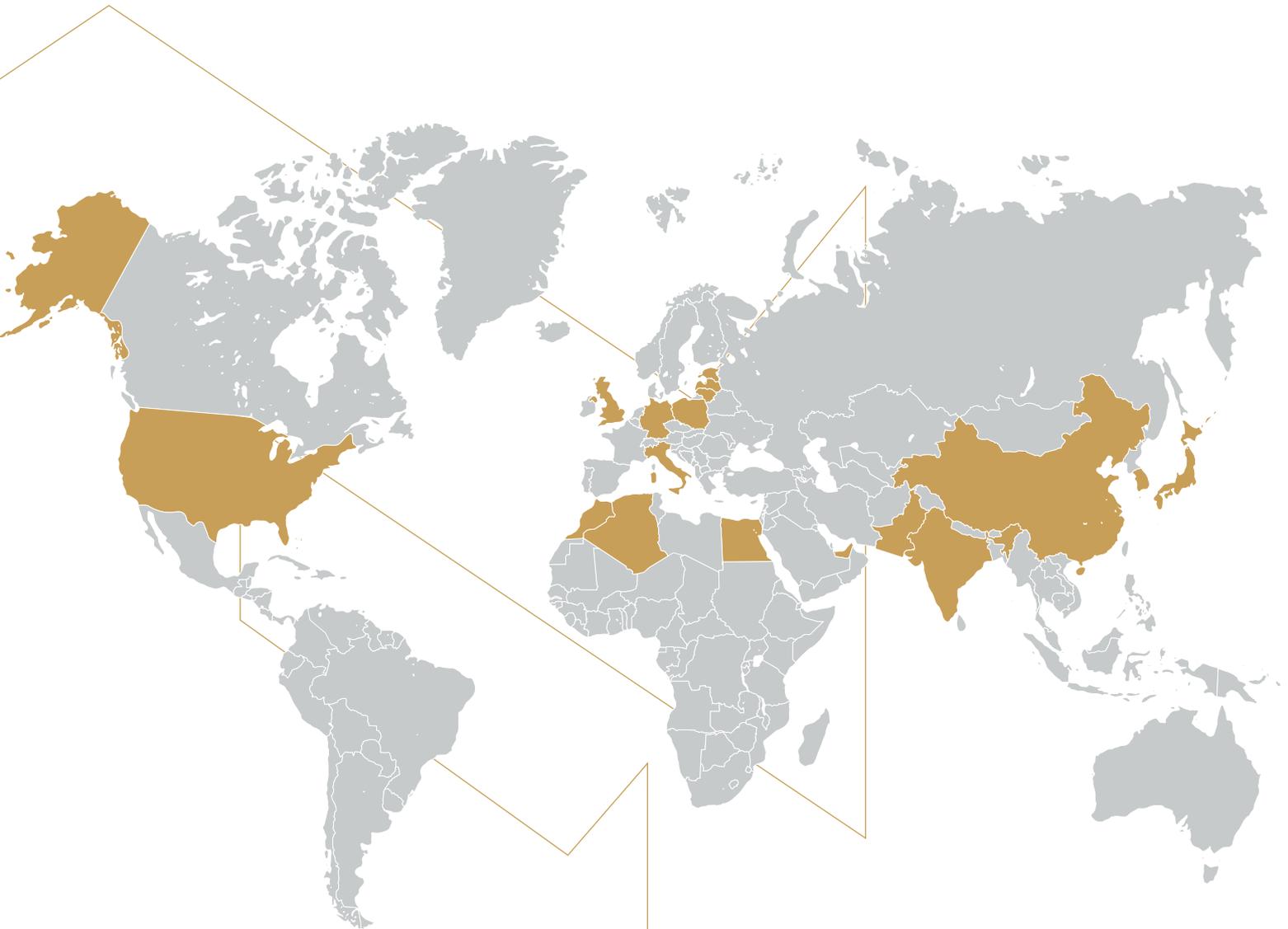


# Sales



The PATA group's sales amount to over 600,000 m<sup>3</sup> of production sold annually.

Foreign partners choose the PATA group as their business partner because we can complete large orders and stick to agreed deadlines. We run a stable global logistics network and deliver products to our clients by trucks, vessels, or container ships.



Our most active export markets to date include Great Britain, South Korea, USA, Japan, Germany, and our Baltic neighbours.

# Sawn timber



C24 and C16 calibrated  
carcassing timber

PATA offers its clients C16 and C24 carcassing  
timber. The sawn timber is calibrated all round,  
made of spruce and pine, and CE marked.



## Technical parameters

<b>Thickness:</b>	<b>45/72 mm</b>
<b>Width:</b>	<b>45/70/95/120/145/170/195/220 mm</b>
<b>Length:</b>	<b>2.4 m–6.0 m</b>
<b>Tree species:</b>	<b>Pine, spruce</b>
<b>Moisture content:</b>	<b>18%</b>
<b>Surface:</b>	<b>4 sides planed R-3 mm</b>
<b>Treatment:</b>	<b>High pressure treatment UC 2/3/4 class; Vac Vac treatment available</b>
<b>Quality:</b>	<b>C24/C16</b>
<b>Place of manufacture:</b>	<b>Latvia</b>
<b>Origin of timber:</b>	<b>Latvia</b>



# Sawn timber

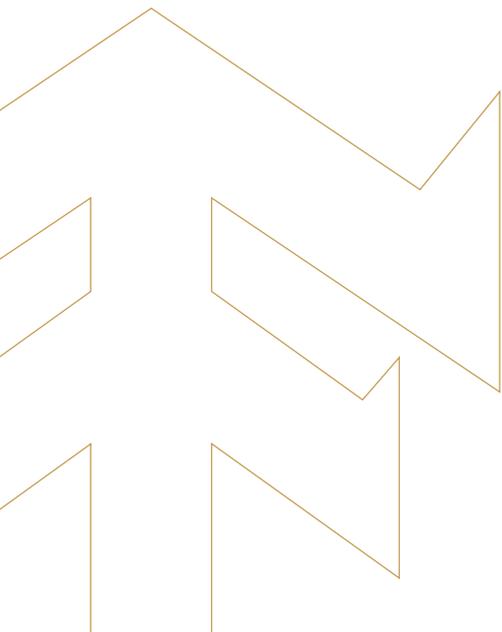


CLS timber for  
the UK market

For the UK market, PATA offers C16 graded CLS  
timber planed all round made of spruce or pine.



## Technical parameters



<b>Thickness:</b>	<b>38 mm</b>
<b>Width:</b>	<b>89/140 mm</b>
<b>Length:</b>	<b>2.4 m–6.0 m</b>
<b>Tree species:</b>	<b>Pine, spruce</b>
<b>Moisture content:</b>	<b>18%</b>
<b>Surface:</b>	<b>4 sides planed R-3 mm</b>
<b>Treatment:</b>	<b>Vac Vac treatment available</b>
<b>Quality:</b>	<b>C16+</b>
<b>Place of manufacture:</b>	<b>Latvia</b>
<b>Origin of timber:</b>	<b>Latvia</b>

# Sawn timber

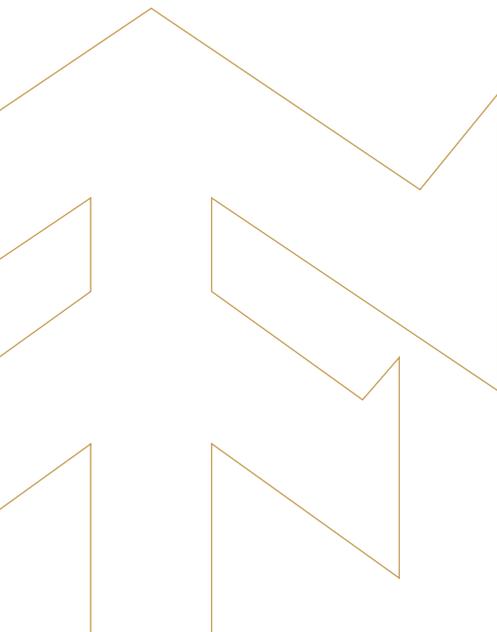


CLS timber for  
the US market

For the US market, PATA produces  
CLS sawn timber.



## Technical parameters



<b>Thickness:</b>	<b>2"</b>
<b>Width:</b>	<b>4"</b>
<b>Length:</b>	<b>6"; 8'; 10'; 12'; 14'; 16'</b>
<b>Tree species:</b>	<b>Pine, spruce</b>
<b>Moisture content:</b>	<b>18%</b>
<b>Sides:</b>	<b>Calibrated</b>
<b>Quality:</b>	<b>No 2 Premium</b>
<b>Place of manufacture:</b>	<b>Latvia</b>
<b>Origin of timber:</b>	<b>Latvia</b>
<b>Additional information:</b>	<b>Special lengths—for example, 92 5/8" or other—made to order.</b>

# Decking boards



## Technical parameters

<b>Thickness:</b>	19 mm–42 mm
<b>Width:</b>	95/120/140 mm
<b>Length:</b>	2.4 m–6.0 m
<b>Tree species:</b>	Pine
<b>Moisture content:</b>	18%
<b>Sides:</b>	Planed all round
<b>Treatment:</b>	Green or brown high pressure treatment available
<b>Place of manufacture:</b>	Latvia
<b>Origin of timber:</b>	Latvia

# Pallet blanks

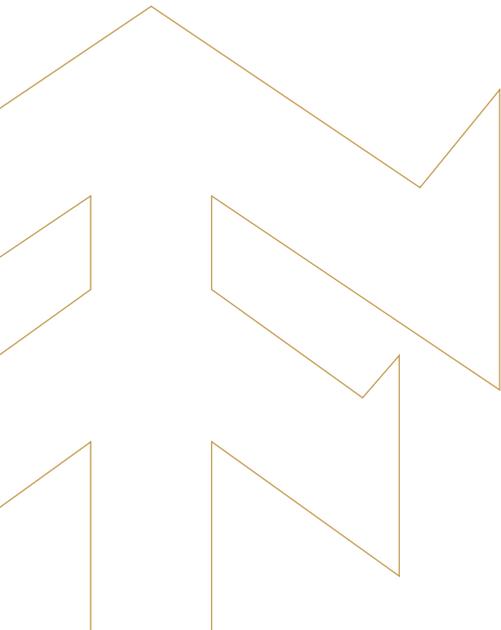


PATA offers specially manufactured pallet blanks to pallet manufacturers around the world.



## Technical parameters

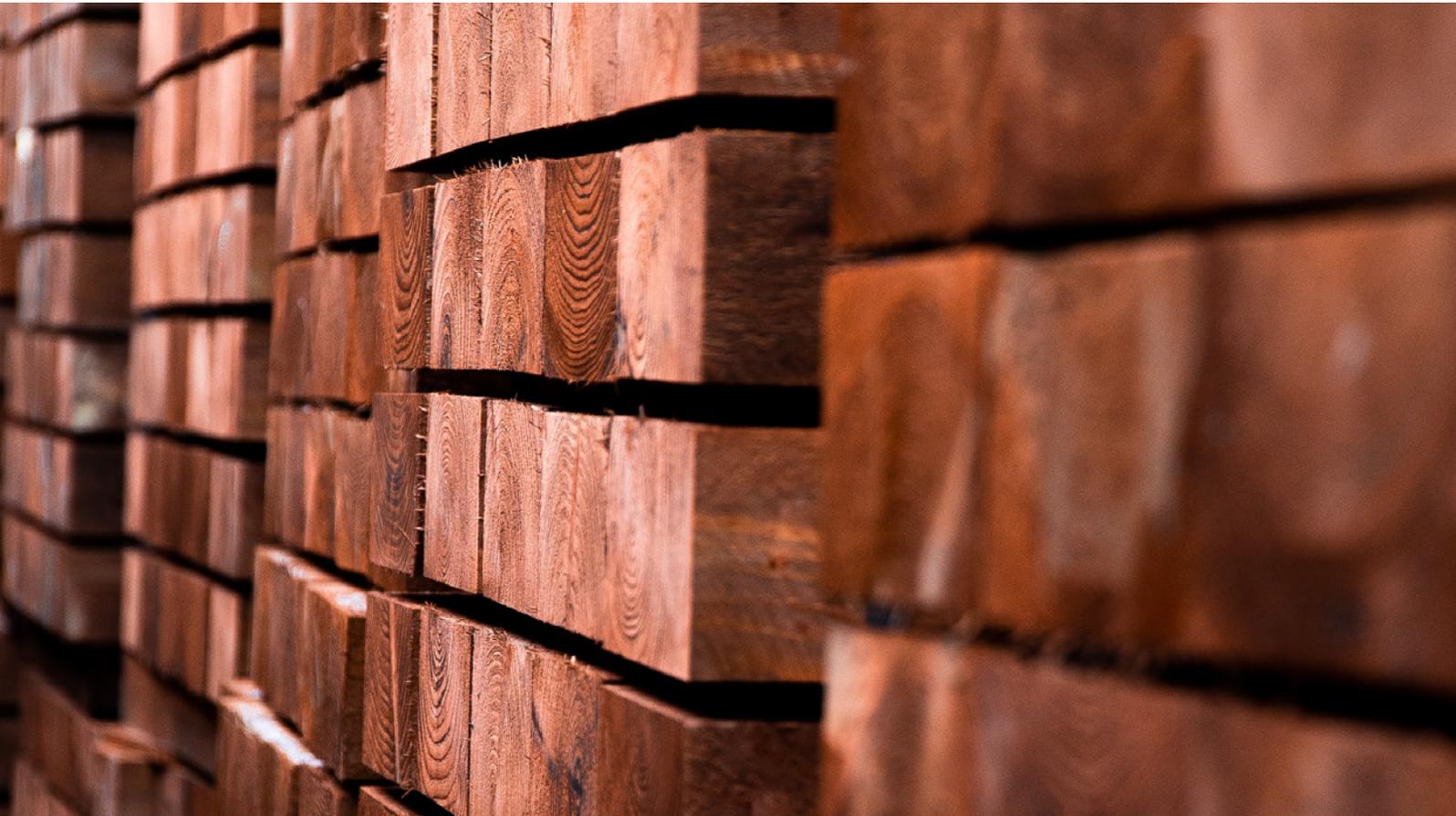
<b>Thickness:</b>	<b>12 mm–47 mm</b>
<b>Width:</b>	<b>70 mm–150 mm</b>
<b>Length:</b>	<b>0.8 m–4.8 m</b>
<b>Tree species:</b>	<b>A mix of hardwood (aspen, alder, birch) or softwood (spruce, pine) species</b>
<b>Moisture content:</b>	<b>Wet or dried (KD18%)</b>
<b>Place of manufacture:</b>	<b>Latvia</b>
<b>Origin of timber:</b>	<b>The Baltics</b>



# Products for gardens



Our landscaping products are made of premium quality softwood or hardwood.



## Technical parameters

### Sleepers

Thickness:	95 mm–120 mm
Width:	195 mm–245 mm
Length:	1.2 m–2.4 m

### Beams

Thickness:	75 mm–100 mm
Width:	75 mm–100 mm
Length:	1.2 m–3.0 m
Pieces per packing:	100–156 pieces

### Poles

Diameter:	50 mm–125 mm
Length:	100 mm–3000 mm
Type:	Rounded or cundy peeled
Additional information:	Other sizes made to order



# Sawn timber trade

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**PATA**